

# CFD Modelling of Fully Developed Turbulent Flows of Power-Law Fluids

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## Abstract

PHOENICS-3.4 general-purpose CFD software is used to compute the fully developed turbulent flows of power-law fluids in smooth circular pipes, concentric annuli and rectangular ducts. The standard high-Reynolds-number k- $\epsilon$  turbulence model and a modified form of the Lam-Bremhorst low-Reynolds-number k- $\epsilon$  turbulence model, are employed. Fully developed solver of PHOENICS-3.4 is applied for specified volumetric flow rates.

Calculated friction factors and the frictional pressure gradients are compared with the Dodge-Metzner empirical correlation, generalized for non-circular ducts, for the following values of the power-law index  $n$  and the generalized Reynolds numbers  $Re_g$ :  $n = 0.47$  and  $0.70$ ;  $Re_g = 5000, 10000$  and  $50000$ . In cases considered with the modified Lam-Bremhorst k- $\epsilon$  model, the agreement between the PHOENICS predictions and the empirical correlation is within  $\pm 8\%$ , which is the typical accuracy of empirical correlations for non-Newtonian flows.

## Introduction

A non-Newtonian fluid is one whose apparent dynamic viscosity, i.e. shear stress divided by shear rate, is not constant at a given temperature and pressure but is dependent on flow conditions such as flow geometry, shear rate, etc. sometimes even the kinematic history of the fluid element under consideration (time-dependent fluids) [1-3]. Non-Newtonian fluid behavior is encountered in many chemical and process industries [3].

The most common type of time-independent non-Newtonian fluid behavior observed is pseudoplasticity or shear-thinning, characterized by apparent dynamic viscosity, which decreases with increasing shear rate. The simplest and most commonly used representation of shear-thinning behavior is the power-law model.

The apparent dynamic viscosity of the power-law fluid,  $\mu$ , is given by:

$$\mu = \tau/\gamma = K\gamma^{n-1} \quad (1)$$

where  $\tau$  is the shear stress,  $\gamma$  is the shear rate,  $K$  is the fluid consistency index, and  $n$  is the power-law index (flow behavior index). For a pseudoplastic (shear-thinning) fluid, the power-law index,  $n$ , may have any value between 0 and 1. When  $n = 1$ , equation (1) reduces to the equation,  $\tau = \mu\gamma$ , which describes the Newtonian fluid behavior. In a simple case of incompressible fluid flow in a thin layer between two parallel planes, the shear rate,  $\gamma$ , may be expressed as the velocity gradient in the  $y$ -direction perpendicular to that of the shear force ( $x$ -direction):  $\gamma = \gamma_{yx} = -\partial V_x/\partial y$ .

The PHOENICS CFD software was applied previously by Malin [1,2] for modeling the fully developed flows of power-law [1], Bingham-plastic [2] and more general Herschel-Bulkley fluids [2] in smooth pipes. The present paper extends the earlier work [1] to deal with the fully developed turbulent flows of power-law fluids not only in smooth circular pipes, but also in concentric annuli and rectangular ducts. The major objective of the paper is to validate the PHOENICS-3.4 software for the above flows, using empirical correlations for the friction factors and the frictional pressure gradients available in the literature on non-Newtonian flows [3].

### **Mathematical Model**

The transport equations governing the steady-state turbulent incompressible flows of non-Newtonian fluids are described in detail in the earlier papers [1,2] and the PHOENICS-3.4 documentation, which is available on the web site of CHAM Ltd. ([www.cham.co.uk](http://www.cham.co.uk)). In particular, a modified form of the Lam-Bremhorst low-Reynolds-number  $k$ - $\epsilon$  turbulence model was proposed by Malin [1-2] for modeling the non-Newtonian flows in smooth circular pipes.

In this paper, the above equations are applied for modeling the turbulent flows of power-law fluids in a smooth circular pipe, a concentric annulus and a rectangular duct. The flows are assumed to be axisymmetric and fully-developed (in the axial flow direction), and the boundary conditions are needed only at the flow axis and the wall boundaries. At the flow axis, a zero-flux condition is employed for all variables, while at the walls  $k=0$ , a zero-flux condition is used for  $\epsilon$  and the no-slip condition is applied for the fluid velocity. Both the standard high-Reynolds-number  $k$ - $\epsilon$  turbulence model and a modified form of the Lam-Bremhorst low-Reynolds-number  $k$ - $\epsilon$  turbulence model, proposed by Malin [1-2], are employed in the present work.

In the case of the modified form [1,2] of the Lam-Bremhorst  $k$ - $\epsilon$  turbulence model, the eddy viscosity,  $\nu_t$ , is determined from the following equation:

$$\nu_t = C_\mu f_\mu k^2 / \epsilon \quad (2)$$

The damping function,  $f_\mu$ , includes the Malin's correction,  $n^{1/4}$ , which improves the accuracy of the CFD predictions for pipe flows of non-Newtonian fluids:

$$f_\mu = [1 - \exp(-0.0165 \text{Re}_n / n^{1/4})]^2 (1 + 20.5 / \text{Re}_t), \quad \text{Re}_n = \sqrt{k} y_n / \nu, \quad \text{Re}_t = k^2 / (\nu \epsilon) \quad (3)$$

where  $y_n$  is the normal distance to the wall.

The dumping functions,  $f_1$  and  $f_2$ , which are present in the transport equation for  $\epsilon$ , are determined from:

$$f_1 = 1 + (0.05 / f_\mu)^3, \quad f_2 = 1 + \exp(-\text{Re}_t^2) \quad (4)$$

The coefficients of the modified turbulence model [1,2] have the same values as in the standard Lam-Bremhorst  $k$ - $\epsilon$  model:

$$C_\mu = 0.09, \quad \sigma_k = 1.0, \quad \sigma_\epsilon = 1.314, \quad C_{1\epsilon} = 1.44, \quad C_{2\epsilon} = 1.92 \quad (5)$$

## Solution Method

The governing equations are solved numerically with the finite-volume solution procedure by iterations. The fully developed (single-slab) solver of PHOENICS-3.4 is applied for specified volumetric flow rates.

The  $f_{\mu}$  modification of the Lam-Bremhorst k- $\epsilon$  model has been implemented in the PHOENICS-3.4 by modifying the subroutine GXL RDF in the GXKE.FOR file. The modified version of GXL RDF is based on the listing of GXL RDF given in [1].

A special care is taken of the proper location of near-wall grid nodes. In most cases considered with the modified Lam-Bremhorst k- $\epsilon$  turbulence model, the non-dimensional distances of these nodes from the walls are about 4 to 10. In one-dimensional cases (pipe and annulus), the above non-dimensional distance is defined as  $y^+ = \rho w_* y / K$ , where  $w_* = (\tau_w / \rho)^{1/2}$  is the friction velocity and  $\tau_w$  is the wall shear stress.

## Results and Discussion

PHOENICS simulation results are obtained for the three geometrical configurations: a circular pipe, a concentric annulus and a rectangular duct. The input data used in the simulations are summarized in Table 1. The following values of the power-law index and the generalized Reynolds number are used:  $n=0.47, 0.69$  and  $0.70$ ;  $Re_g= 5000, 10000$  and  $50000$ .

The generalized Reynolds number,  $Re_g$ , is defined by the following equation:

$$Re_g = \rho w_b D_h / \mu_{eff}, \mu_{eff} = K(b+a/n)^n (8w_b/D_h)^{n-1}, w_b=Q/A \quad (6)$$

where  $w_b$  is the bulk velocity in the axial z-direction,  $Q$  is the volumetric flow rate,  $A$  is the flow cross section area,  $D_h$  is the hydraulic diameter ( $= 4$  times flow cross section area divided by wetted perimeter) and  $\mu_{eff}$  is the effective dynamic viscosity of the power-law fluid.

The hydraulic diameter,  $D_h$ , is given by:

$$D_h = D \text{ (pipe)}, D_h = D_{out} - D_{in} \text{ (annulus)}, D_h = 2WH/(W+H) \text{ (rectangular duct)} \quad (7)$$

where  $D$  is the circular pipe diameter,  $D_{out}$  and  $D_{in}$  are the concentric annulus outer and inner diameters respectively, and  $W$  and  $H$  are the rectangular duct width and height respectively.

For the circular pipe flow, the values of constants  $a$  and  $b$  in equation (6) are as follows:  $a=0.25$  and  $b=0.75$ . For the flows in concentric annuli and rectangular ducts, these values, which depend on the values of  $D_{in}/D_{out}$  and  $H/W$  respectively, are given in Table 3.3 on page 134 in [3]. For example, in the cases considered in this paper,  $a=0.4935$  and  $b=0.9946$  for  $D_{in}/D_{out} = 0.5$  (annulus) and  $a=0.27$  and  $b=0.76$  for  $H/W=0.4048$  (duct).

The PHOENICS software enables to calculate not only the pressure, the velocity components, the turbulent kinetic energy,  $k$ , and its rate of dissipation,  $\epsilon$ , but also the so-

called STRS, which is equal to  $\tau_w/\rho$ . The predicted values of  $\tau_w = \rho \cdot \text{STRS}$  could be compared with experimental data on  $\tau_w$  available in the literature to validate the PHOENICS predictions.

For the fully developed flows considered in the paper,  $\tau_w$  is related to the friction pressure gradient,  $dp/dz$ , and the Fanning friction factor,  $f$ :

$$-dp/dz = 4\tau_w / D_h, \quad f = 2\tau_w / (\rho w_b^2) \quad (8)$$

Friction factors and the friction pressure gradients calculated from equations (8), using the values of  $\tau_w$  predicted by PHOENICS-3.4, are compared with the semi-empirical Dodge-Metzner correlation, generalized for non-circular ducts [3]:

$$f^{0.5} = 4n^{-0.75} \log(\text{Re}_g f^{(2-n)/2}) - 0.4n^{-1.2} \quad (9)$$

In a circular pipe case ( $D_h = D$ ,  $a=0.25$  and  $b=0.75$ ), the above equation reduces to the original Dodge-Metzner correlation [1-3], which was proposed to calculate the friction factor,  $f$ , in the fully-developed turbulent flows of power-law fluids (polymer solutions and particular suspensions) in smooth pipes for  $2900 \leq \text{Re}_g \leq 36000$  and  $0.36 \leq n \leq 1$ . For Newtonian fluids ( $n=1$ ), the original Dodge-Metzner correlation reduces to the well-known Nikuradse equation.

Table 1 shows the accuracy of PHOENICS predictions in more detail for various values of volumetric flow rates, leading to the following values of  $\text{Re}_g$ :  $\text{Re}_g = 5000, 10000$  and  $50000$ . It is seen that in the cases considered with the modified Lam-Bremhorst  $k-\epsilon$  model (rows without \*), the agreement between the PHOENICS predictions and the empirical correlation is within  $\pm 8\%$ , which is the typical accuracy of empirical correlations for non-Newtonian flows [3]. The accuracy of calculations with the standard  $k-\epsilon$  model (rows with \*) is lower than that of corresponding calculations with the modified Lam-Bremhorst  $k-\epsilon$  model.

**Table 1.** Friction pressure gradients predicted with the modified Lam-Bremhorst k-ε model and the standard k-ε model (see rows marked with \*)

<b>Circular Pipe, Power Law Fluid</b>		
Input Parameter Name	Input Parameter Value	Friction Pressure Gradient
1 <sup>st</sup> Flow Rate ( $Re_g = 5000$ )	2.725168E-04 m <sup>3</sup> /sec	2.014E+3 Pa/m (+8%)
2 <sup>nd</sup> Flow Rate ( $Re_g = 10000$ )	4.639765E-04 m <sup>3</sup> /sec	4.304E+3 Pa/m (-2%)
3 <sup>rd</sup> Flow Rate ( $Re_g = 50000$ )	1.596246E-03 m <sup>3</sup> /sec	3.625E+4 Pa/m (+6%)
3 <sup>rd</sup> Flow Rate ( $Re_g = 50000$ )	1.596246E-03 m <sup>3</sup> /sec	3.735E+4 Pa/m (+10%)*
Diameter	0.0157988 m	
Density	1016.0194 kg/m <sup>3</sup>	
Flow Behavior Index (n)	0.6974188317	
Consistency Index (K)	0.0302014439 Pa sec <sup>n</sup>	
<b>Concentric Annulus, Power Law Fluid</b>		
Input Parameter Name	Input Parameter Value	Friction Pressure Gradient
1 <sup>st</sup> Flow Rate ( $Re_g = 5000$ )	7.284858E-03 m <sup>3</sup> /sec	1.456E+4 Pa/m (-4%)
2 <sup>nd</sup> Flow Rate ( $Re_g = 10000$ )	1.146512E-02 m <sup>3</sup> /sec	2.564E+4 Pa/m (-7%)
3 <sup>rd</sup> Flow Rate ( $Re_g = 50000$ )	3.286246E-02 m <sup>3</sup> /sec	1.362E+5 Pa/m (-4%)
3 <sup>rd</sup> Flow Rate ( $Re_g = 50000$ )	3.286246E-02 m <sup>3</sup> /sec	1.767E+5 Pa/m (+24%)*
Outer Diameter	0.0508 m	
Inner Diameter	0.0254 m	
Density	1318.090 kg/m <sup>3</sup>	
Flow Behavior Index (n)	0.4716	
Consistency Index (K)	1.366 Pa sec <sup>n</sup>	
<b>Rectangular Duct, Power Law Fluid</b>		
Input Parameter Name	Input Parameter Value	Friction Pressure Gradient
1 <sup>st</sup> Flow Rate ( $Re_g = 5000$ )	3.385031E-03 m <sup>3</sup> /sec	4.782E+5 Pa/m (+2%)
2 <sup>nd</sup> Flow Rate ( $Re_g = 10000$ )	5.749661E-03 m <sup>3</sup> /sec	1.087E+6 Pa/m (-1%)
3 <sup>rd</sup> Flow Rate ( $Re_g = 50000$ )	1.967299E-02 m <sup>3</sup> /sec	8.940E+6 Pa/m (+6%)*
Width	0.021336 m	
Height	0.008636 m	
Density	1140.00 kg/m <sup>3</sup>	
Flow Behavior Index (n)	0.6916265305	
Consistency Index (K)	0.8658791028 Pa sec <sup>n</sup>	

## **Conclusions**

The modified version [1,2] of the Lam-Bremhorst k- $\epsilon$  model has been implemented into the PHOENICS-3.4 CFD software and tested against the generalized Dodge-Metzner correlation [3] on the friction factor (frictional pressure gradient) for a circular pipe, a concentric annulus and a rectangular duct. The agreement between the PHOENICS predictions and the empirical correlation is within  $\pm 8\%$  for various generalized Reynolds numbers ( $Re_g = 5000, 10000$  and  $50000$ ) with different values of the power-law index ( $n=0.47, 0.69$  and  $0.70$ ).

PHOENICS-3.4 software is recommended for CFD analyses of industrial turbulent flows of power-law fluids in smooth circular pipes, concentric annuli and rectangular ducts.

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